SureSite[®] Visual Liquid Level Indicators ...the safe alternative to cloudy, breakable sight glasses.

High Visibility—Brilliantly colored flags are easy to read, even at great distances. The indicator is isolated from the measured media; therefore, SureSite Indicators can be used where sight glasses are not even a consideration.

Durability—Stainless steel, PVC, CPVC, PVDF, Hastelloy or other exotic housings, whatever the media requirements, provide years of maintenance-free service.

Environmentally Safe—Monitored liquid is contained inside a pressure-tight housing.

Efficient—Continuous level indication without external power.

Electronic Control—Attach optional point level switches and/or continuous level transmitters to extend capabilities beyond those of a simple sight glass.

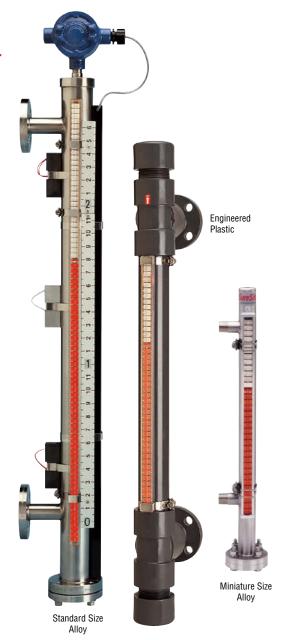
- Low Maintenance—No glass to break, durable housings
- OSHA Friendly—Accident incidence reduction
- Reduced Workload—Quick and easy viewing shortens monitoring chores
- EPA Friendly—Fewer seals and no glass protect against spillage
- Multi-Purpose—Not single purpose as with sightglasses; can replace simple tank gauging systems as a complete level gauge package

When Gems Sensors & Controls introduced SureSite® Liquid Level Indicators almost 30 years ago, no one had seen anything like them... sightglasses were the standard in liquid level indication. Well, we are happy to say that since that time SureSite Indicators have retired more sightglasses than we can count! Our success has spawned many imitators, but there is still only one SureSite Indicator with its many exclusive features, and more importantly there is no manufacturer so uniquely capable as Gems to be your sensor supplier.

Fifty years of experience has taught us which technologies and product characteristics will provide the most effective solutions to your requirements. And our engineering resources have long been helping customers solve their most challenging application problems. So, there is a good chance we've already dealt with the design criteria you are working on. If you don't see materials or configurations in the following pages to suit your needs, please give Gems a call for custom application assistance.

Gems Serves the OEM and End User

Gems welcomes any size order...whether a single unit or 100 units or more. Gems commitment is to meet your most stringent requirements of price, delivery and quality.

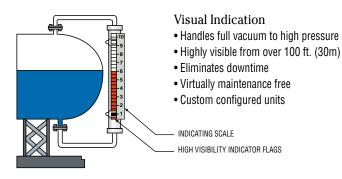


Contents	Page Start
Specifying and Ordering	D-3
Alloy Versions	
Miniature Size	D-4
Standard Size	D-7
High Performance SureSite	D-10
Engineered Plastic Version	D-13
Optional Transmitters	D-16
Optional Switch Modules	D-18
Optional Indicating Scale	D-18



SureSite® Visual Liquid Level Indicators

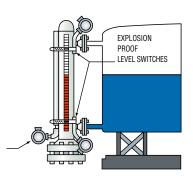
Simply the Most Versatile Liquid Level Monitoring System Available ... and Tough Enough For All Kinds of Applications!

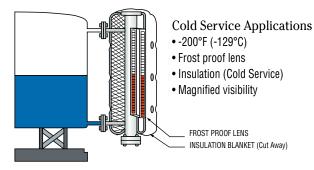


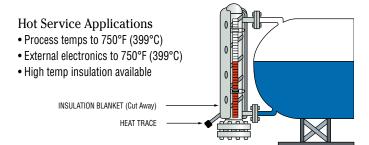
Comprehensive Indication

- Pressures to 4200 PSI
- Externally mounted electronics
- · Hi/Low alarms. Switch Points
- ANSI Flange/ASME Type
- Cenelec, FM, UL, CSA Approved

EXPLOSION PROOF CONTINUOUS OUTPUT TRANSMITTER









Oil/Water Applications

- Interface application
- Materials: Stainless Steel, engineered plastics
- · Multiple process ports required
- · Electronics for pump control
- · Valves available
- Consult factory for details

HI AND LO LEVEL SWITCHES FOR VALVE CONTROL

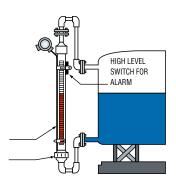
Acid Applications

• Fluid compatible materials -Hastelloy C 276, PVDF, Alloy 20, Titanium

• Eliminate dangerous/costly leaks

CONTINUOUS OUTPUT TRANSMITTER

PVDF HOUSING AND FITTINGS



Top mount units available. Contact factory for details.

Versatile Design

The SureSite Indicators described on the following pages represent only "basic designs." An infinite variety of configurations can be derived, custom built to your exact dimensions and application specifications on existing or new tank designs.

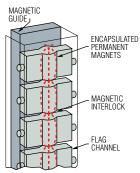


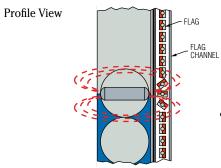
SureSite Indicators Are Superior To Other Magnetic Type Indicators. Here's Why:

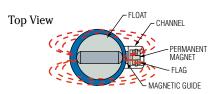
It begins with a patented Flag Assembly and integrated Magnetic Guide

Many magnetic flag type indicators look the same, but look closer and you'll see they are not made the same. SureSite® Indicators are unique. They incorporate a patented design and special features that provide the ultimate in performance and reliable operation.









- A permanent magnet, encapsulated into each flag, forms a secure magnetic interlock with adjacent flags. Proper alignment is assured, and is unaffected by shock, vibration, surges or rapid level changes.
- A Magnetic Guide (a SureSite exclusive) enables the use of a more powerful bar magnet in the float assembly. The guide is integrated into the flag channel, so regardless of positioning, the bar magnet within the float is always aligned for optimum performance and exactness.
- A powerful, permanent bar magnet lies in a horizontal position within the float. This preferred attitude directs the flux density of the magnetic field toward the flags. Flag rotation is positive and reliable.
- Float capability to handle liquid specific gravity range as low as 0.40.

SureSite® Indicators in the Process...

Many applications require high temperature/pressure capabilities, or strict adherence to industry standards such as

• FM

- ASME
- CENELEC
- CSA
- UL

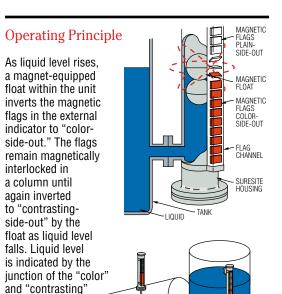
Gems High Performance SureSite Indicators are manufactured to fill these requirements.

See pages D-10 and D-11.

portions of the

column.





Patent No. 4,457,171

Ordering SureSite® Indicators

Order online or use our quick and easy OrderIt! Forms.

- 1. To specify this product, start by photocopying the appropriate OrderIt! PRODUCT CHECK LIST located on pages D-6, D-9, D-12, and D-15.
- 2. Next, using the product information supplied in this section, check off the boxes and fill in the blanks of the Orderlt! Check List to specify your desired product configuration. Accurate answers to each question will assure correct fit and function of your custom built product. Note: Use a separate Check List for each unique configuration.
- 3. To obtain a priced quotation, fax your completed OrderIt! Check List to Gems at 860-747-4244 or fax it to the Sales Partner nearest you. You can now configure and request quotes directly online at www.gemssensors.com. All of our Sales Partner locations, along with their fax numbers, are conveniently located on the Web at www.gemssensors.com.
- 4. To order your CUSTOM product, either place your order over the phone with one of our representatives, or use the OrderIt! method. Just photocopy the appropriate OrderIt! PRODUCT CHECK LIST (D-6, D-9, D-12, and/ or D-15). Accurately complete all of the purchasing information that we'll need to process your order and fax it. These forms will provide us with the shipping and billing information we need, along with any prices or delivery dates quoted.



Alloy Versions-Miniature Size

ORDERITI

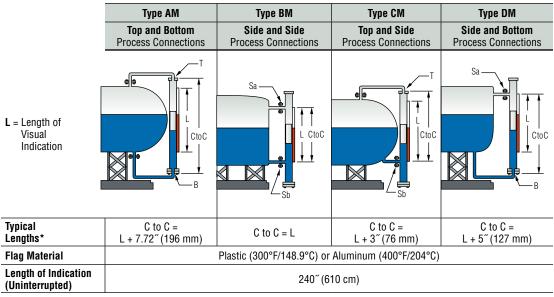
Ordering is Easy! See Page D-6. Easy online ordering too!

- Lengths to over 20 feet (6.1 meters)
- 316 Stainless Steel construction
- Pressures to 400 PSI (27 bar) Temperature to 400°F (204°C)

Use these Mini SureSite Indicators where space is tight—they feature a diameter of only 1-1/4"! They can replace existing, antiquated sightglasses for excellent external, visual liquid level indication, Mini SureSite Indicators are ideal for use with clean, low viscosity liquids.

Typical Applications

- Pharmaceuticals
 Medical Equipment
 Food and Beverages
- Semiconductor Manufacturing
- 1. Mounting Configuration Types

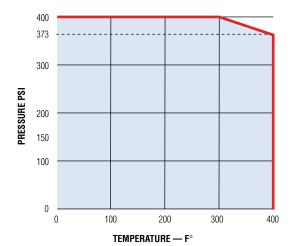




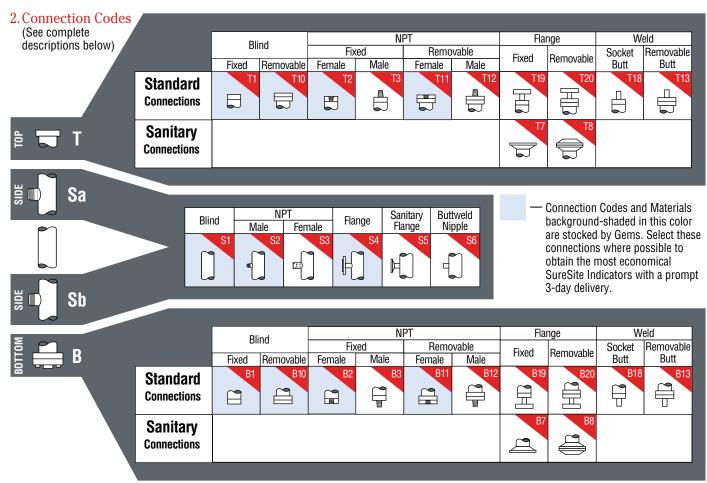
Note: Additional materials, floats, connections and manufacturing techniques are available to extend lengths and operational capabilities. Please contact Gems if the parameters above do not meet your requirements.

Miniature SureSite Performance

Gems configures Miniature SureSite Indicators, using various materials and fittings, to perform within the Pressure/Temperature parameters specified in the chart at right. Consult the factory with pressure/temperature requirements that fall outside the parameters shown here.



Note: SureSite Indicators are available for temperatures as low as -200°F (-129°C)



Note: Gems recommends a removable top and/or bottom connection for float access.

Connection Code Descriptions

Please provide all connections when completing the OrderIt! Product Check List (located on the following page).

Note: Before selecting your connections, consider incorporating your vent and drain requirements.

T & B (Top and Bottom)

- T/B 1. Welded cap
- T/B 2. Welded cap with FNPT
- T/B 3. Welded cap with MNPT
- T/B 7. Sanitary flange
- T/B 8. Sanitary flange with mating blind flange
- T/B 10. Standard fixed flange/mating blind flange
- T/B 11. Standard fixed flange/mating FNPT reducing flange
- T/B 12. Standard fixed flange/mating flange with MNPT nipple
- T/B 13. Standard fixed flange/mating flange with butt weld nipple
- T/B 18. Welded cap with butt weld nipple
- T/B 19. Welded cap with ANSI flange
- T/B 20. Standard fixed flange/mating reducing flange spool with ANSI flange

Sa & Sb (Sides)

- S1. No connection
- S2. MNPT nipple
- S3. FNPT coupling
- S4. ANSI flange
- S5. Sanitary flange
- S6. Buttweld nipple



Need it quick? Choose materials and components with the color shading for 3-Day manufacturing and shipping. See the Product Configurator section at www. gemssensors.com for further details.

Accessories - Pages D-16 to D-18

Make more of your SureSite® Indicator with the productivity-enhancing accessories found at the end of this section.

Indicating Scales

Add graduations to your flag indication.

Switch Modules

Control pumps, valves, alarms, etc. Mount externally on housing for infinite positioning.

Continuous Output Transmitters

Signal conditioned for compatibility with most electronic instruments to 300°F (149°C).

Performance Notes:

- As an option either the Switch Modules or Transmitter can be used on a Miniature SureSite Indicator - Not Both.
- 2. Minimum specific gravity is 0.7.
- 3. Standard O-ring seal material is Viton®. Others available upon request.
- Electropolished Outer Diameter (OD) and/or Inner Diameter (ID) housings available upon request.

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Photocopy This Form

Use one form for each product type you are selecting.

This form may also be completed online at gemssensors.com for RFQ.

This is a \square Request for a Quote	Name	
☐ Order P.O.#	Cumpany	
Quantity Needed	Street	
Date Required//		
Shipping Method:	Phone ()	
Partials Accepted: ☐ Yes ☐ No	Fax ()	

SureSite Indicators, Alloy Versions - Miniature Size

Process Conditions

This information is essential to the accurate and proper operation of your SureSite® Visual Level Indicators. Please complete fully and accurately.

- 1. Pressure: Operating ______ psig Maximum _____ psig 2. Temperature: Operating ______ °F Maximum ______ °F
- 3. Liquid Media:
- 4. Specific Gravity @ Operating Condition: ___
- 5. Viscosity:
- **6. Application Location:** □ Indoors □ Outdoors

Physical Configuration

- 1. Mounting Configuration Types:
 - ☐ Type BM ☐ Type AM ☐ Type CM □ Type DM
- 2. Connection Codes Complete all 4 connection code lines. Check off NPT or Flange size where appropriate.
- ▼ Connection Code Number Goes Here. Connection Code Numbers and their descriptions are on Page D-5.

Top T	NPT or Weld	Flange	
-	□ 1/2" □ 3/4" □ Other	□ 1/2″ □ 3/4″ □ 1″ □ Other	□ 150# RF □ 300# RF □ Other □
Side Sa	NPT or Weld	Fla	nge
	□ 1/2" □ 3/4" □ Other	□ 1/2" □ 3/4" □ 1" □ Other	☐ 150# RF ☐ 300# RF ☐ Other
Side Sb	NPT or Weld	Fla	nge
Side Sh	NPT or Weld □ 1/2" □ 3/4" □ Other	Fla	1
Side Sh Bottom E	□ 1/2" □ 3/4" □ Other	□ 1/2" □ 3/4" □ 1" □ Other	□ 150# RF □ 300# RF

3. Length of Visual Indication – L: _____ inches (240", Max.).

Connection to Connection Dimension – C to C: _____ inches.

4. Flag Type

Plastic flags available to 300°F (149°C).

Aluminum flags only for temperatures to 750°F (399°C).

- ☐ Plastic (Orange and White) ☐ Aluminum (Black and Silver)
- $\hfill \square$ Non-Standard; Specify:_______, consult factory.
- 5. O-Ring Material:
 - ☐ Viton® (Standard) ☐ Ethylene Propylene □ Other

Special Instructions (Materials, Connections, etc.)

requirements not covered on this form. 800-378-1600

Please contact GEMS Sensors Inc. for any configuration or special

Accessories (Pages D-16 to D-18)

1. Switch Modules (Single Point): _____ Quantity

- a. \square SPST \square SPDT \square DPDT 120 VAC \square DPDT 24 VDC
- b. □ Standard 300°F ☐ High Temperature □ Explosion Proof
- 2. Indicating Scales:

 \square Feet and Inches \square Inches \square Metric \square Blank

☐ Custom Graduations; specify: _____

3. Continuous Transmitter:

Output: □ 0-5 VDC □ 0-12 VDC □ 4-20 mA J-Box: ☐ Standard ☐ Explosion Proof





Standard Alloy Versions - Standard Size

ORDER_{IT!}

Ordering is Easy! See Page D-9.
Easy online ordering too!

- ► Temperatures to 750°F (399°C)
- ▶ Pressures to 700 PSI (48 bar)

Rugged, welded construction makes these 2-1/2" (63.5 mm) diameter design, alloy SureSite Indicators dependable over a long service life indoors and out.

1. Mounting Configuration Types

To choose the best configuration for your application, focus on the process connections (connections where the liquid typically enters/leaves the SureSite).

	Type AA	Type BA	Type CA	Type DA
	Top and Bottom Process Connections	Side and Side Process Connections	Top and Side Process Connections	Side and Bottom Process Connections
L = Length of Visual Indication	CtoC	Sa L & Cto C	CtoC	Sa
Typical Lengths*	C to C = L + 10-1/4" (260.4 mm)	C to C = L	C to C = L + 3-3/4" (95.2 mm)	C to C = L + 6-1/2" (165.1 mm)
Flag Material	Plastic (300°F/148.9°C) or Aluminum (750°F/399°C)			
Length of Indication (Uninterrupted)	240″ (610 cm)			
Minimum Specific Gravity	0.39			

^{*} Dimensions vary due to connections, material and specific gravity.

Note: Additional materials, floats, connections and manufacturing techniques are available to extend lengths and operational capabilities.

Please contact GEMS Sensors if the parameters above do not meet your requirements.

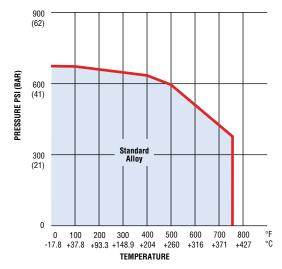
2. Material

Housing and Float: 316 Stainless Steel Pressure/Temperature performance parameters for alloy SureSite versions are specified in the chart at right. Please consult the factory with temperature/pressure requirements that fall outside the parameters shown here.

= Stock Material (Best economy and delivery).

Mate	Cada	
Housing	Float	Code
316L Stainless Steel	316L Stainless Steel	2
Carpenter 20	Hastelloy C276	3*
Hastelloy C276	Hastelloy C276	4*

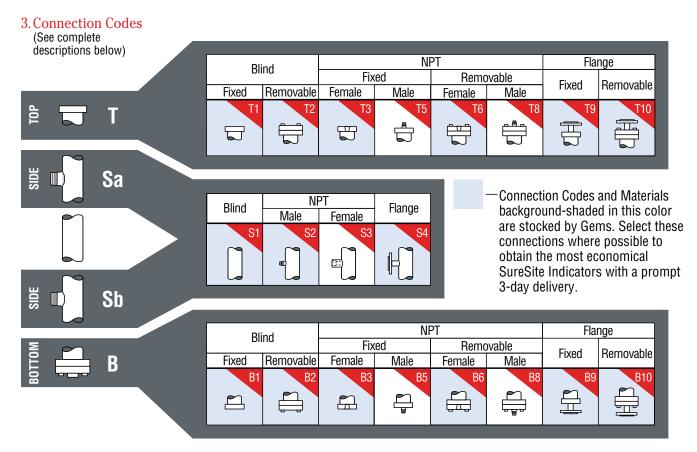
^{*} Consult factory for pressure/temperature capabilities.



Note: SureSite Indicators are available for temperatures as low as -200°F (-129°C).







Connection Code Descriptions

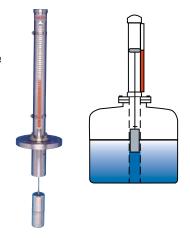
Please provide all connections when completing the OrderIt! Product Check List (located on the following page). **Note**: Before selecting your connections, consider incorporating your vent and drain requirements.

T & B (Top and Bottom)

- T/B 1. Welded pipe cap
- T/B 2. Standard fixed flange/blind mating flange
- T/B 3. Welded pipe cap w/FNPT
- T/B 5. Welded pipe cap w/MNPT nipple
- T/B 6. Standard fixed flange/mating FNPT reducing flange
- T/B 8. Standard fixed flange/mating flange with MNPT nipple
- T/B 9. Welded pipe cap with ANSI flange
- T/B 10. Standard fixed flange/mating reducing flange spool

Top Mount Units

When it's not practical to access the side of a tank for liquid monitoring, look to SureSite Top Mount Indicators for the solution. Please consult with the factory for these specially configured indicators **1-800-378-1600**.



Sa & Sb Sides

- S1. No connection
- S2. MNPT nipple
- S3. FNPT coupling
- S4. ANSI flange



Need it quick? Choose materials and components with the color shading for 3-Day manufacturing and shipping. See the Product Configurator section at www. gemssensors.com for further details.

Accessories – Pages D-16 to D-18

Make more of your SureSite® Indicator with the productivity-enhancing accessories found at the end of this section.

- Indicating Scales
 - Add graduations to your flag indication.
- Switch Modules
 - Control pumps, valves, alarms, etc. Mount externally on housing for infinite positioning.
- Continuous Output Transmitters
 Signal conditioned for compatibility with most electronic instruments to 300°F (149°C).

V	Product	Chack	Liet
	Trouuci	CHECK	LIST

FAXIT!
860-747-4244

Photocopy This Form

Use one form for each product type you are selecting.

This form may also be completed online at gemssensors.com for RFQ.

This is a ☐ Request for a Quote	Name	
□ Order P.O.#	Company	
Quantity Needed	Street	
Date Required/	City	
Shipping Method:	Phone ()	
Partials Accepted: ☐ Yes ☐ No	Fax ()	

SureSite Indicators, Alloy Versions - Standard Size

Process Conditions

This information is essential to the accurate and proper operation of your SureSite® Visual Level Indicators. Please complete fully and accurately.

- 1. Pressure: Operating ______ psig Maximum _____ psig 2. Temperature: Operating °F Maximum °F 3. Liquid Media:
- 4. Specific Gravity @ Operating Condition:
- 5. Viscosity:
- **6. Application Location:** □ Indoors □ Outdoors

Physical Configuration

- 1. Mounting Configuration Types:
 - ☐ Type AA ☐ Type BA
- ☐ Type CA
- ☐ Type DA
- 2. Housing and Float Material
 - □ Code 2 □ Code 3 □ Code 4
- 3. Connection Codes Complete all 4 connection code lines. Check off NPT or Flange size where appropriate.
- ▼ Connection Code Number Goes Here. Connection Code Numbers and their descriptions are on Page D-8.

Top	NPT		Flan	ре	
	□ 1/2" □ 1" □ 2" □ Other	□ 1/2" □ 1" □ 0ther	□ 2″ □ 150 □ Oth	# (RF)	
Side Sa	NPT		Flan	у е	
	□ 1/2" □ 1" □ 2" □ Other	□ 1/2" □ 1" □ 0ther		# (RF)	
Side Sb	NPT		Flan	је	
	□ 1/2" □ 1" □ 2" □ Other	□ 1/2" □ 1" □ 0ther		# (RF)	
Bottom B	NPT		Flan	у е	
	□ 1/2" □ 1" □ 2" □ Other	☐ 1/2" ☐ 1" ☐ 0ther		# (RF)	
4. Length of Visual I	ndication – L:	inches (240", Max.).	Special Inst	ructions (Materials, Connectio	ons, etc.)

4. Length of Visual Indication – L: ____ inches (240″, Max.). Connection to Connection Dimension – C to C: _____ inches.

5. Flag Type

Plastic flags available to 300°F (149°C). Aluminum flags only for temperatures to 750°F (399°C).

- ☐ Plastic (Orange and White) ☐ Aluminum (Black and Silver)
- □ Non-Standard: Specify: consult factory.
- Accessories (Pages D-16 to D-18)
 - 1. Transmitters (Continuous Electrical Indication): ☐ Low Temperature – 300°F (149°C) □ Explosion-Proof
 - ☐ High Temperature 750°F (399°C)
 - 2. J-Box/Signal Conditioners Accessories:
 - □ Terminal Strip ☐ 4-20 mA Output □ 0-12 VDC Output □ 0-5 VDC Output
 - 3. Power Supply: □ 115 VAC (Input) /24 VDC (Output) (Optional) □ 230 VAC (Input) /24 VDC (Output)

Please contact GEMS Sensors Inc. for any configuration or special requirements not covered on this form. 800-378-1600

Quote: \$	Date Quoted://

4. Switch Modules (Single Point):	Quantity (only if require
a. □ SPST □ SPDT □ DPDT 120 V	AC □ DPDT 24 VDC
b. □ Standard – 300°F (149°C) □	Explosion Proof
☐ High Temperature – 750°F (399°)	C)
5. Indicating Scales:	
\square Feet and Inches \square Inches \square Met	ric 🗆 Blank
☐ Custom Graduations; specify:	





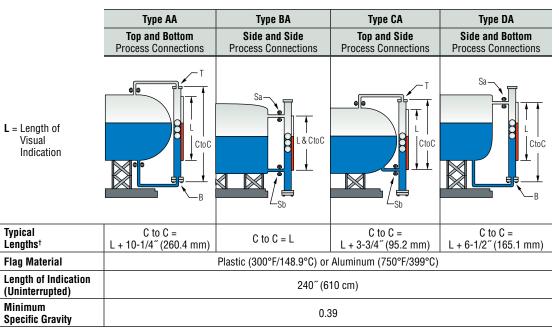
High Performance Versions – Standard Size

- ORDER | T | P |
 Ordering is Easy! See Page D-12.
 Easy online ordering too!
- Designed to meet the requirements of ASME B31.3 "normal" fluid service*
- ► Temperatures to 750°F (399°C)
- Pressures to 4200 PSI (290 bar)

For your most demanding applications, these SureSite® Indicators feature ANSI flanges and fittings and construction to rigorous ASME standards. You can't specify a better visual level indicator.

1. Mounting Configuration Types

To choose the best configuration for your application, focus on the process connections (connections where the liquid typically enters/leaves the SureSite).



[†] Dimensions vary due to connections, material and specific gravity.

2. Material

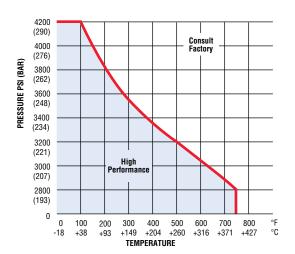
Select desired material from those tabulated below. Mark the Code Number on your OrderIt! Check List. The pressure/temperature performance parameters are specified in the chart at right. Consult the factory with pressure/temperature requirements that fall outside the parameters shown here. These units are manufactured in Schedule 40, 80 or 160 pipe accordingly.

= Stock Material (Best economy and delivery).

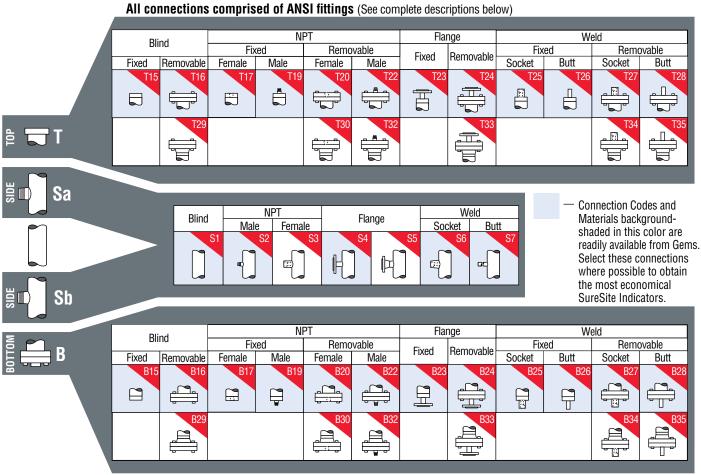
Mate	Code		
Housing	Housing Float		
316L Stainless Steel	316L Stainless Steel 600 psi –	2	
316L Stainless Steel	Titanium (Ti-6AI-4V) 600 psi+	9	

Note: Additional materials, floats, connections and manufacturing techniques are available to extend lengths and operational capabilities. Please contact Gems if the parameters above do not meet your requirements.

meet your requirements.
*Units requiring ASME certification must be specified at time of request.



3. Connection Codes



Note: Gems recommends a removable top and/or bottom connection for float access.

Connection Code Descriptions

Please provide all connections when completing the Orderlt! Product Check List.

Note: Before selecting your connections, consider incorporating your vent and drain requirements.

T & B (Top and Bottom)

- T/B 15. ANSI welded pipe cap
- T/B 16. ANSI fixed slip-on flange/blind mating flange
- T/B 17. ANSI welded pipe cap with FNPT
- T/B 19. ANSI welded pipe cap with MNPT nipple
- T/B 20. ANSI fixed slip-on flange/mating FNPT reducing flange
- T/B 22. ANSI fixed slip-on flange/mating flange w/MNPT nipple
- T/B 23. ANSI welded pipe cap with ANSI flange
- T/B 24. ANSI fixed slip-on flange/mating reducing ANSI flange spool
- T/B 25. ANSI welded pipe cap with socketweld coupling
- T/B 26. ANSI welded pipe cap with buttweld nipple
- T/B 27. ANSI fixed slip-on flange/mating flange with socketweld coupling
- T/B 28. ANSI fixed slip-on flange/mating flange with buttweld nipple
- T/B 29. ANSI fixed weldneck flange/blind mating flange
- T/B 30. ANSI fixed weldneck flange/mating FNPT reducing flange
- T/B 32. ANSI fixed weldneck flange/mating flange w/MNPT nipple
- T/B 33. ANSI fixed weldneck flange/mating reducing flange spool
- T/B 34. ANSI fixed weldneck flange/mating flange with socketweld coupling
- T/B 35. ANSI fixed weldneck flange/mating flange with buttweld nipple

- Sa & Sb (Sides)
- S1. No connection
- S2. MNPT nipple
- S3. FNPT coupling
- S4. ANSI flange
- S5. Weldneck flange
- S6. Socketweld coupling
- S7. Buttweld nipple

Accessories – Pages D-16 to D-18

Make more of your SureSite® Indicator with the productivity-enhancing accessories found at the end of this section.

• Indicating Scales

Add graduations to your flag indication.

Switch Modules

Control pumps, valves, alarms, etc. Mount externally on housing for infinite positioning.

Continuous Output Transmitters

Signal conditioned for compatibility with most electronic instruments to 300°F (149°C).





Photocopy This Form

Use one form for each product type you are selecting.

This is a ☐ Request for a Quote ☐ Order P.O.#	Name		
Quantity Needed			
<u></u>	Street		
Date Required//	City	State	_ Zip
Shipping Method:	Phone ()		
Partials Accepted: ☐ Yes	1 Holic ()		
□ No	Fax ()		

SureSite Indicators, High Performance Versions

Process Conditions

This information is essential to the accurate and proper operation of your SureSite® Visual Level Indicators. Please complete fully and accurately.

- 3. Liquid Media: _

Use this page for high performance units only.

- 4. Specific Gravity @ Operating Condition:

 5. Viscosity:

 SSU
- **6. Application Location:** □ Indoors □ Outdoors

Physical Configuration

- 1. Mounting Configuration Types:
- ☐ Type AA
- $\hfill\Box$ Type BA
- □ Type CA
- \square Type DA
- 2. Housing and Float Material Housing: 316L/SS
 - ☐ Code 2 316L SS Float ☐ Code 9 Titanium Float
- 3. Connection Codes Complete all 4 connection code lines. Check off NPT or Flange size where appropriate.
- ▼ Connection Code Number Goes Here. Connection Code Numbers and their descriptions are on Page D-11.

Top T	NPT or Weld				Flange		
	□ 1/2" □ 1" □ 1.5" □ Other	□ 1/2″ □ Other	□ 1″ ————	□ 2″	□ 150# (RF) □ Other	□ 600# (RF)	□ 900# (RF)
Side Sa	NPT or Weld				Flange		
_	□ 1/2" □ 1" □ 1.5" □ Other	□ 1/2″ □ Other	□ 1″ 	□ 2″	□ 150# (RF) □ Other	□ 600# (RF)	□ 900# (RF)
Side Sb	NPT or Weld				Flange		
Side Sh	NPT or Weld □ 1/2" □ 1" □ 1.5" □ Other	□ 1/2″ □ Other	□ 1″	□ 2″	Flange □ 150# (RF) □ Other	□ 600# (RF)	□ 900# (RF)
Side Sb Bottom B	□ 1/2″ □ 1″ □ 1.5″		□ 1″ 	□ 2″	□ 150# (RF)	□ 600# (RF)	□ 900# (RF)
	□ 1/2" □ 1" □ 1.5" □ Other		□1″ ————————————————————————————————————	□ 2″	□ 150# (RF) □ Other	□ 600# (RF)	□ 900# (RF)

- 4. Length of Visual Indication L: _____ inches (240", Max.). Connection to Connection Dimension C to C: _____ inches.
- 5. Flag Type

Plastic flags available to 300°F (149°C). Specify aluminum flags for temperatures of 301°F to 750°F (149°C to 399°C).

- □ Plastic (Orange and White) □ Aluminum (Black and Silver)
- □ Non-Standard; Specify:_____ consult factory.
- Accessories (Pages D-16 to D-18)
 - 1. Transmitters (Continuous Electrical Indication):
 - □ Low Temperature 300°F (149°C) □ Explosion-Proof □ High Temperature 750°F (399°C)
- 2. J-Box/Signal Conditioners Accessories:
 - □ Terminal Strip □ 4-20 mA Output □ 0-12 VDC Output □ 0-5 VDC Output
- 3. Power Supply: ☐ 115 VAC (Input) /24 VDC (Output) ☐ 230 VAC (Input) /24 VDC (Output)

Please contact Gems for any configuration or special requirements not covered on this form. **800-378-1600**

Quote: \$	Date Quoted:	/	/	

6	$\Box A$	SMF.	Certification	Required

Special Instructions	(Materials,	Connections,	etc.)
----------------------	-------------	--------------	-------

- **4. Switch Modules** (Single Point): _____ Quantity (only if required) a. □ SPST □ SPDT □ DPDT 120 VAC □ DPDT 24 VDC
 - b. ☐ Standard 300°F (149°C) ☐ Explosion Proof ☐ High Temperature 750°F (399°C)
- 5. Indicating Scales:
 - ☐ Feet and Inches ☐ Inches ☐ Metric ☐ Blank
 - ☐ Custom Graduations; specify: _____



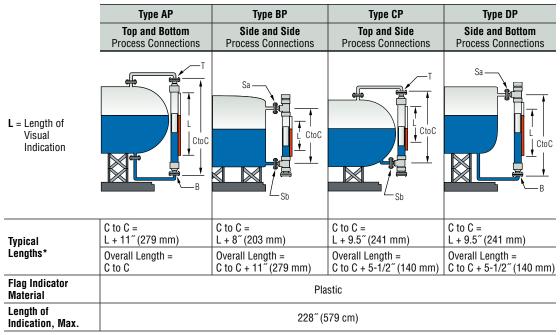
Engineered Plastics Versions - Standard Size

- ► Temperatures to 280°F (139°C)
- Pressures to 150 PSI (10.3 Bar)
- ▶ Up to 19 feet (5.8 meters) of continuous visual indication

The 2"Schedule 80 pipe design is ideal for use on chemical storage tanks, or with almost any liquid where temperature and pressure requirements are moderate. All SureSite Indicators feature the same patented flag and guide assemblies used on our alloy versions, so you can be assured of excellent visibility and long-life reliability.

1. Mounting Configuration Types

To choose the best configuration for your application, focus on the process connections (connections where the liquid typically enters/leaves the SureSite).



^{*}Dimensional data varies due to connections, material and specific gravity.

Note: Additional materials, floats, connections and manufacturing techniques are available to extend lengths and operational capabilities. Please contact GEMS Sensors if the parameters above do not meet your requirements.

2. Material

Select desired material from those tabulated below. Mark the Code Number on your Orderlt! Check List. The pressure/ temperature performance parameters are specified in the charts at right. Consult the factory with pressure/ temperature requirements that fall outside the parameters shown here.

= Stock Material (Best economy and delivery).

Materials	Code		
Housing & Float	Coue		
PVC	1		
Clear PVC Housing/ PVC Float	1A*		
CPVC	2		
PVDF	4		

^{* 2&}quot; Schedule 40 pipe

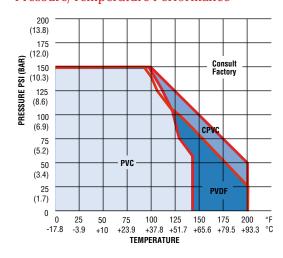
ORDERIT

Ordering is Easy! See Page D-15.
Easy online ordering too!



Type BP Shown

Pressure/Temperature Performance



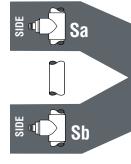


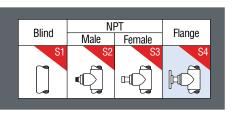
3. Connection Codes

(See complete descriptions below)



	Blind				NPT			Flange	
	DIIIIU		Fixed Removable			Fixed	Removable		
Fixed	Remov	/able	Female	Male	Ma	ale	Female	rixeu	nemovable
T1	T2	T3	T4	T5	T6	17	Т9	T10	T11
			苺	A	昌	æ		宮	宮
				\square			5		
				S					





 Connection Codes and Materials backgroundshaded in this color are stocked by Gems.
 Select these connections where possible to obtain the most economical SureSite Indicators.



Dlind			NPT					nge
Biina		Fixed Removable		Eivad	Removable			
Remo	vable	Female	Male	Ma	ale	Female	rixeu	Tierriovable
B2	B3	B4	B5	B6	B7	В9	B10	B11
	<u> </u>					<u> </u>		
		<u> </u>	F	7				
		Removable B2 B3	Removable Female B2 B3 B4	Removable Female Male B2 B3 B4 B5	Removable Female Male Male B2 B3 B4 B5 B6	Blind Fixed Removable Removable Female Male Male B2 B3 B4 B5 B6 B7	Removable Fixed Removable Removable Female Male Male Female B2 B3 B4 B5 B6 B7 B9	Blind Fixed Removable Female Male Male Female Fixed B2 B3 B4 B5 B6 B7 B9 B10

Connection Code Descriptions

Please provide all connections when completing the OrderIt! Product Check List. **Note**: Before selecting your connections, consider incorporating your vent and drain requirements.

T & B (Top and Bottom)

T/B 1.	Welded	cap
--------	--------	-----

T/B 2. Threaded cap (PVC/CPVC only)

T/B 3. Fixed flange/blind mating flange

T/B 4. Welded coupling/FNPT

T/B 5. Welded coupling/MNPT

T/B 6. Threaded union/MNPT

T/B 7. Fixed flange/mating flange MNPT

T/B 9. Fixed flange/mating flange/FNPT

T/B 10. Welded coupling flange

T/B 11. Threaded union flange

Sa & Sb (Sides)

S1 - Blind-No Connection

S2 – MNPT nipple

S3 - FNPT coupling

S4 - ANSI flange

Accessories – Pages D-16 to D-18

Make more of your SureSite $\!\!^{\otimes}$ Indicator with the productivity-enhancing accessories found at the end of this section.

• Indicating Scales

Add graduations to your flag indication.

Switch Modules

Control pumps, valves, alarms, etc. Mount externally on housing for infinite positioning.

• Continuous Output Transmitters

Signal conditioned for compatibility with most electronic instruments.

✓ Product Check List



Photocopy This Form

Use one form for each product type you are selecting.

This is a ☐ Request for a Quote	Name				
□ Order P.O.#	Company				
Quantity Needed	Street				
Date Required/	City				
Shipping Method:	Phone ()				
Partials Accepted: ☐ Yes ☐ No	Fax ()				

SureSite Indicators, Engineered Plastic Versions – Standard Size

Process Conditions

This information is es	sential to the accura	ate and proper	operation	of your
SureSite® Visual Level	Indicators. Please	complete fully	and accura	ately.

- **1. Pressure:** Operating ______ psig Maximum _____ psig 2. Temperature: Operating _____ °F Maximum ____ °F 3. Liquid Media:
- 4. Specific Gravity @ Operating Condition: _
- 5. Viscosity: SSU
- **6. Application Location:** □ Indoors □ Outdoors

Physical Configuration

- 1. Mounting Configuration Types:
- ☐ Type AP ☐ Type BP
 - ☐ Type CP ☐ Type DP
- 2. Housing and Float Material:
- □ Code 1 □ Code 1A □ Code 2 □ Code 3 □ Code 4
- 3. Connection Codes Complete all 4 connection code lines.

Check off NPT or Flange size where appropriate.

▼ Connection Code Number Goes Here. Connection Code Numbers and their descriptions are on Page D-14.

Top T	NPT			Flange
	□ 1/2" □ 1" □ 2" □ Other	□ 1/2″ [□ Other	□ 1″ □ 2″ 	□ 150# (FF) □ Other
Side Sa	NPT			Flange
	☐ 1/2″ ☐ 1″ ☐ 2″ ☐ Other	□ 1/2″ □ 0ther	□ 1″ □ 2″ 	☐ 150# (FF) ☐ Other
Side Sb	NPT			Flange
Side Sh	NPT □ 1/2" □ 1" □ 2" □ Other	☐ 1/2″ [☐ Other	□ 1″ □ 2″ 	Flange □ 150# (FF) □ Other
Side Sb Bottom B	□ 1/2″ □ 1″ □ 2″			□ 150# (FF)

- 4. Length of Visual Indication L: _____ inches (228", Max.). Connection to Connection Dimension – C to C: _____ inches.
- 5. Flag Type: Plastic (Orange and White)

- **Special Instructions** (Materials, Connections, etc.)

Accessories (Pages D-16 to D-18)

- 1. Transmitters (Continuous Electrical Indication):
- ☐ Standard 300°F (149°C) ☐ Explosion-Proof
- 2. J-Box/Signal Conditioners Accessories:
- ☐ Terminal Strip ☐ 4-20 mA Output □ 0-5 VDC Output □ 0-12 VDC Output
- 3. Power Supply: □ 115 VAC (Input) /24 VDC (Output) □ 230 VAC (Input) /24 VDC (Output) (Optional)
- 4. Switch Modules (Single Point): _____ Quantity (only if required)
 - a. \square SPST \square SPDT \square DPDT 120 VAC \square DPDT 24 VDC b. □ Standard – 300°F (149°C) □ High Temperature
 - ☐ Explosion Proof
- 5. Indicating Scales:
 - ☐ Feet and Inches ☐ Inches ☐ Metric ☐ Blank
 - ☐ Custom Graduations; specify: _

Please contact Gems for any configuration or special requirements not covered on this form. **800-378-1600**

luote: \$	Date Quoted: / /	
		





Continuous Electrical Output Transmitters for all SureSite Indicators

Broaden the SureSite Indicator's capabilities; add one of these transmitters. You can have visual indication and a continuous electrical output too without additional tank penetrations. Use them to know what's in your tank remotely, send the signal to your controller, schedule your next inventory.

These transmitters are compatible with the readout displays at the end of this Section (D-28 to D-30) or can interface directly to your equipment by specifying the appropriate output.

Select your transmitter preference on the SureSite Product Check List (pages D-6, D-9, D-12 and D-15).



	Low Temperature Transmitter	Explosion-Proof Transmitter	Explosion-Proof / High Temperature Transmitter	
		1/2" NPT	1/2*NPT	
Compatible SureSite Types	Plastic and Standard Alloy Units	Mini Alloys	Standard Alloy and High Performance Alloy Units	
Operating Temperature, Max.	+300°F (149°C)	+300°F (149°C)	+750°F (399°C)	
Housing Materials Polysulfone		316 Stainless Steel		
Output Termination	Cable Ju		ction Box (Feralloy Iron)	
Transmitter Resolution	3/8″ (9.5 mm)			
Accuracy	3/8" (9.5 mm)			

Signal Conditioned Modules

Gems offers a variety of electrical Junction Boxes with built-in Signal Conditioners to increase the versatility of SureSite Indicators. Voltage outputs available:

- 0-5VDC
- 0-10VDC
- 0-12 VDC

Current output available:

• 4-20mA (loop powered)

Electrical specifications and ordering information for these units are found on Page D-17. Junction boxes with terminal blocks are also on Page D-17.

Intrinsic Safety



Operation is intrinsically safe when transmitters are properly connected with a Gems, or other appropriate, zener barrier in Section L.

Signal Conditioning Modules, 0-5 VDC, 0-12 VDC and 4-20 mA Outputs

Provide signal conditioning as an integral part of the SureSite® Level Indicators

- Stem Mounted
- J-Box Enclosed
- ▶ Panel Mounted

Gems signal conditioners provide outputs for direct connection to a wide range of instrumentation. They are ideal for large, multi-tank complexes. Units with 4-20 mA outputs are particularly well suited for instrumentation control loops. No intermediate receiver is required.

Specifications (Not included in table below)

Operating Temperature	+5°F to +160°F (-15°C to +71°C)	
Storage Temperature	-40°F to +212°F (-40°C to +100°C)	
Output Temperature Coefficient (% of full scale, max.)	±0.00388%/°F (±0.007%/°C)	
4-20 mA Types	To within ±1% of 16 mA	

Excitation Required for Transmitters using 4-20 mA Signal Conditioners

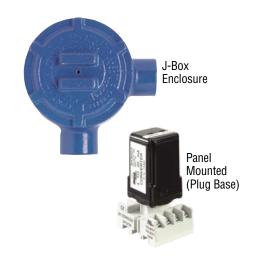
The minimum excitation required for operation of transmitters with 4-20 mA, DC signal converters (See chart at right) can be determined for a given total loop resistance from the graph shown. (Total loop resistance = the sum of the DC termination resistance plus loop resistance.) For optimum operation, which is a function of source voltage $(+V_{_{A}})$ and total loop resistance, the source voltage value used should be above the minimum load line for the related loop resistance.

How To Order

Select Part Number based on Output Signal desired and SureSite Indicator being used.

Electrical Termination Method		Output	Input	Module Part Numbers For:		
		Signal	Voltage	SureSite Low Temperature	SureSite High Temperature	
Junction Box		0-5 VDC	8-24 VDC	86156	52536	
	Junction Box	0-12 VDC	15-30 VDC	85997	52537	
		4-20 mA	10-40 VDC	86158	152800	
The state of the s	Panel Mount with Plug-In Base	4-20 mA	10-40 VDC	112300 🗲	112300 🗲	

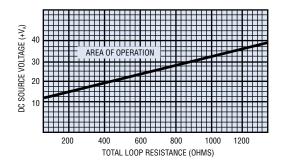
≠ = Stock item



Power Supply Module

Input Power	Part Number
115 VAC, 60 Hz	52560
230 VAC, 60 Hz	52570

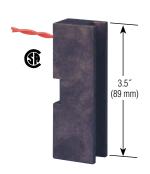
Operates on 115 VAC or 230 VAC inputs to supply a regulated 24 VDC to the signal conditioned transmitter where external VDC power is not available. Maximum Load: 70 mA.





Switch Modules Provide High-, Low- or Intermediate-Level Alarms or Control Logic

Standard Switch Modules



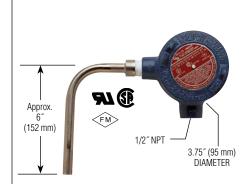
- CSA Approved
- · Includes Stainless Steel Mounting Clamp
- · Polysulfone Housing
- Withstands Temperatures to 300°F (148.9°C)
- Connection: 1/4" FNPT

High Temperature Switch Module



- Withstands Temperatures of 750°F (399°C)
- · 316 Stainless Steel Construction
- 1/2" MNPT Conn.
- · Includes Stainless Steel Mounting Clamp

Explosion-Proof Switch Module



- . UL, CSA, FM Approved
- Withstands Temperatures of 750°F (399°C)
- J-Box Terminated
- · Stainless Steel Construction
- · Includes Stainless Steel Mounting Clamp

Switch Logic (All Models)



Lead Wires Up

Switch closes on rising level and remains closed until opened by falling level.



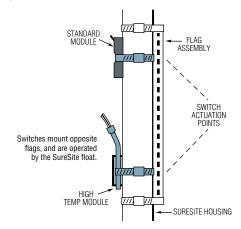
Lead Wires Down

Switch opens on rising level and remains open until closed by falling level.

For Intrinsic Safety...These switch modules can be rendered intrinsically safe with the use of GEMS SAFE-PAKS® and Zener Barriers. See Section L.

Mounting

Switches mount opposite flags (180°) and may be positioned next to each other for multiple actuation requirements.



How To Order

Switch modules can be added to any SureSite Indicator at any time. Specify the Part Number and quantity of switches desired on Product Check List.

Switch Type		Part Numbers – Based on SureSite \			eSite Version
		Rating*	Alloy & ASME SureSite	Mini SureSite	Plastic SureSite
Standard	SPST	20VA	86435 ≠	86567 🗲	80469
Hi-Temp	SPST	20VA	83150	83150-M	83150-P
	SPDT	20VA	84320	84320-M	84320-P
	SPST	20VA	83130	83130-M	83130-P
Explosion-	SPDT	20VA	84330	84330-M	84330-P
Proof	DPDT, 120 VAC	10A	83100	83100-M	83100-P
	DTDT, 24 VDC	10A	83110	83110-M	83110-P

^{*} See "Electrical Data" on Page X-5 for more information.

Indicating Scales

These optional stainless steel indicating scales provide a numerical readout of the liquid level in addition to the flag indication. They mount alongside the flag assembly for easy viewing.

- Available in 1.5" and 3" wide versions.
- Markings: Feet and Inches

Inches

Metric (Decameter, centimeter, millimeter)

Custom marked graduations such as gallons, liters or percentage available.



^{≠ =} Stock item